

Work Order ID 68179

Thursday, April 07, 2011

Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 4/7/2011 1:34

Start Qty: 1.0000

Revision Nbr:

Required Date: 4/8/2011

Reqd Qty: 1.0000

Reference: ECN 11-543

Cust Item ID:

Customer ID:

Description: UPDATE KITS IN STOCK: D204-635-041 TO CHANGE 4 PER ECN 11-543

Sales Order:

Approvals:

Process Plan:

Date: 11-04-07 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence Work Center Operation

Set Up Run Tool ID Tool # Plan Accept Reject Insp.

Now going to be D204-635-041 U
@ 46009 11-06-21
(see B70968) *A

MF
11-06-25

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

MPP

Date: 11.03.31	Job No.: ENG1108	ADR Yes/No: <input checked="" type="checkbox"/> Y	ADR Date: 11.03.22	ECN #: 11- 543
Product No.: D205-634/D204-635	Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>		
Product Name: SKIDTUBE	Checked By: <i>[Signature]</i>	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF		DQA / QA Coord.	N		
Purchasing Coord.	N			QC Coordinator	N		
Production Engineering Coord.	Y	JLM/EC		Customer Technical Support	N		
				Marketing	Y	SW	
				Customer Order Processing	N		

Reason for Change:
CHANGED WALL THICKNESS OF SPACER FROM 0.058 TO 0.049. REASON: MANUFACTURABILITY.

Documents Affected:
RELEASE D4202 REV. B

PARTS MUST COMPLY ☐ **PREVIOUS PARTS SATISFACTORY** ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	MB	MDL-D205-634 REV. N	11.03.31 <i>[Signature]</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.03.31 <i>[Signature]</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.03.31 <i>[Signature]</i>
13	Update Document Record (DR)	Y	MB	DR-D205-634 REV. N	11.03.31 <i>[Signature]</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW	11.03.31 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		11.03.31 <i>[Signature]</i>
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.03.31 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.03.31 <i>[Signature]</i>
24					

Description / Action:
 J204-635-011 NOW @ CHG009 - *5th main*
 J204-635-041 NOW @ CHG004 - *5th + 1 mezz* — *B70968*
 J205-634-011 NOW @ CHG009
 J205-634-015 NOW @ CHG008
 J205-634-041 NOW @ CHG004
 J205-634-045 NOW @ CHG004 *1 mezz*
KF
11-04-05
#65179

ECN Verified & Complete: _____ Date: _____